

A. Kreter<sup>1</sup>, P. Wienhold<sup>1</sup>, H.G. Esser<sup>1</sup>, A. Litnovsky<sup>1</sup>,  
V. Philipps<sup>1</sup>, K. Sugiyama<sup>2</sup> and TEXTOR team

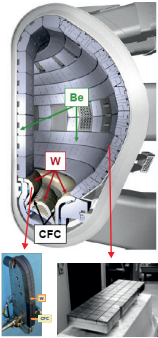
<sup>1</sup>Institute of Energy and Climate Research - Plasma Physics, Forschungszentrum Jülich GmbH,  
Association EURATOM-FZJ, Partner In the Trilateral Euregio Cluster, Jülich, Germany

<sup>2</sup>Max-Planck-Institut für Plasmaphysik, EURATOM Association, 85748 Garching, Germany

e-mail: A.Kreter@fz-juelich.de

## Introduction

### Castellated structures in ITER



#### All plasma-facing components will be castellated

- Stress release during thermal loads
- Prevention of eddy currents

#### Issue of fuel retention in gaps

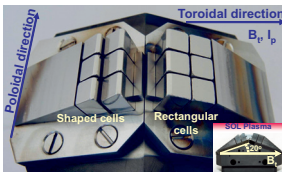
- Wall materials, i.e. carbon, are eroded and transported by plasma
- Materials accumulate in remote areas
- Co-deposition of tritium, i.e. in a-C:T layers
- Gaps are additional remote areas, distributed all over the vessel
- Total area of gaps in ITER ~1000 m<sup>2</sup>

→ **Potentially large reservoir for tritium**

[K. Krieger et al., J. Nucl. Mater. 363-365 (2007) 870]

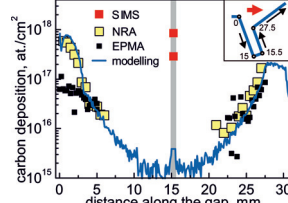
## Dedicated experiments and modelling in TEXTOR

[A. Litnovsky et al., J. Nucl. Mater. 15 (2011) S289]



112 s of plasma, ion fluence 2.2·10<sup>20</sup> D<sup>+</sup>/cm<sup>2</sup>

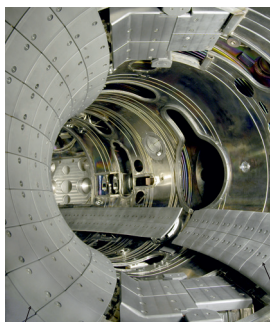
[D. Matveev et al., Poster P2-40]



- Carbon deposition in gaps independent of erosion and deposition balance on the top surface
- Deposition higher at the gap entrance, decay length towards bottom ~1 mm
- High deposition on the gap bottom
- Results reflect particular experimental conditions

**Aim of this study:** Investigate deposition and retention in gaps integrated over a variety of plasma conditions

## Experimental Main toroidal limiter ALT-II

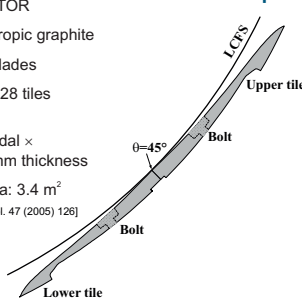


DED target

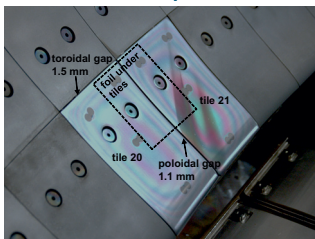
- ALT-II (Advanced Limiter Test II) is the main limiter in TEXTOR
- Material: fine-grain isotropic graphite
- Consists of 8 toroidal blades
- Each blade consists of 28 tiles ordered in two rows
- Tile size: 155 mm poloidal × 100 mm toroidal × 10 mm thickness
- Total ALT-II surface area: 3.4 m<sup>2</sup>

[K.H. Finken et al., Fusion Sci. Technol. 47 (2005) 126]

### Poloidal tile shape

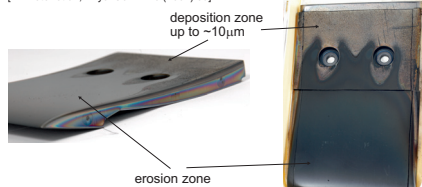


## Special ALT-II tiles to investigate deposition in gaps Before exposure



### After exposure (tile 20)

Typical erosion/deposition pattern  
[A. Kreter et al., Phys. Scr. T128 (2007) 35]



### Tile preparation

- Plasma facing side and gap sides: polished ( $R_a \sim 0.1 \mu\text{m}$ ) and coated with Si layer of  $\sim 300 \text{ nm}$  (marker)
- Stainless steel foil under tiles 20 and 21 served as gap bottom

### Exposure conditions

- Exposed to 9365 s of plasma (one TEXTOR campaign)
- $3 \cdot 10^{25} \text{ m}^{-2}$  area-averaged fluence
- 7 boronizations during campaign
- Temperature of top surface up to 400°C, of support structure 150°C

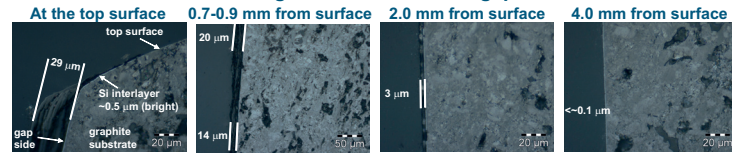
### Post-mortem analysis

- Deposition thickness by SEM and microscopy
- SIMS depth profiling
- EPMA for absolute amount of deposition and composition
- NRA/RBS for absolute amount of deposition and composition

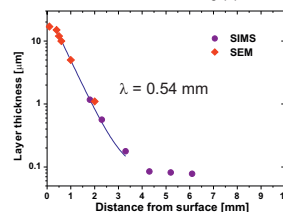
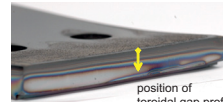
## Results and Conclusions

### Deposition on side walls of gaps

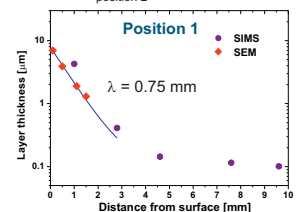
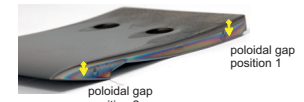
#### SEM images of tile 21 toroidal gap



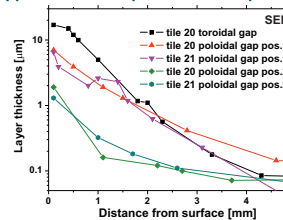
#### Tile 20 toroidal gap (1.5 mm wide)



#### Tile 20 poloidal gap (1.1 mm wide)



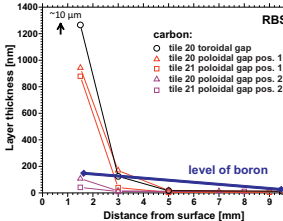
### Comparisons: toroidal vs. poloidal; opposite sides of poloidal at two positions



✓ Similar measurements done at several positions for toroidal and poloidal gaps of both tiles

- Higher deposition in toroidal than in poloidal gaps (factor of  $\sim 2$ ): deeper penetration of B field lines in toroidal gaps + roof-like shaping of limiter poloidally
- Decay lengths vary between 0.5 and 0.9 mm (0.7 mm on average) → Comparable to dedicated experiments despite larger gap width of ALT-II
- Similar deposition on opposite sides of poloidal gap
- Deposition in poloidal gap continuously increases from lower edge of tile towards blade center: higher incident fluxes at the blade center

### Composition of deposited layers on side walls



- Deposited layer contains boron from boronizations
- Fraction of boron increases from a few percent at the gap entrance to almost 100% close to bottom
- Virtually no carbon on side wall below 5 mm in gap
- Atomic ratio of oxygen (not shown here) to boron  $\approx 1.5$  → Indicates formation of stable oxide  $\text{B}_2\text{O}_3$  due to gettering
- D/C is 3%-10%, similar to the top surface

### Deposition on gap bottom

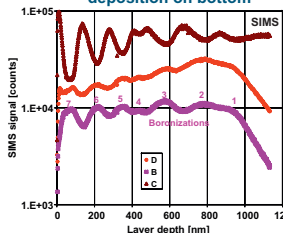
#### Foil under tiles 20 and 21 after exposure



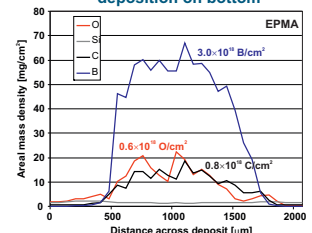
! Measurement for poloidal gap only

- Total deposition thickness 1.1  $\mu\text{m}$  (cf.  $<0.1 \mu\text{m}$  on side walls close to bottom)
- Atomic composition: Boron 60 %, Carbon 20 %, Oxygen 20 %
- Ratio of deposition on bottom to total deposition in gap is 2% for carbon and 30% for boron → Ions reach gap bottom during boronization in glow discharge with higher probability, in accordance with previous investigations [C. Schulz et al., JNM 415 (2011) S781]
- Atomic ratio of oxygen (not shown here) to boron  $\approx 0.2$
- D/C is  $\approx 30\%$  due to lower temperature than top surface (150°C vs. 400°C)

#### SIMS depth profile of deposition on bottom



#### EPMA line scan across deposition on bottom



## Trapping efficiency of ALT-II gaps and scaling up for ITER

- Carbon deposition rate in gaps scaled-up to the entire belt limiter (224 tiles):  $\approx 8 \cdot 10^{-6} \text{ g/s}$ , 2.8% of the total deposition on the limiter surface
- Fraction of the gap entrance area to the total limiter area: 1.5%  
→ **Gaps trap carbon almost double as efficient as top surface**

### Estimation for ITER

- Assumption: The same gap trapping efficiency in ITER as for ALT-II in TEXTOR
- Scale up for fraction of gap entrance area to the total limiter area in ITER:  $\approx 10\%$   
→ **Contribution of gaps to total deposition in ITER  $\approx 20\%$**